Formulate 20' Straight - Reconfigurable Option

FMLT-WS20-01

Formulate™ is a collection of sophisticated, ergonomically designed exhibit booths. Formulate combines state-of-the-art zipper pillowcase dye-sublimated fabric coverings with advanced lightweight aluminum structures to provide unique design, functionality, and style. The excellence of the Formulate line of displays, hanging structures and products is simply unmatched. Stretch fabric graphics are hand-sewn, durable and dry-cleanable.

Also reconfigures to a 10' backwall

features and benefits:

- Reconfigures to a 10' backwall
- State-of-the-art 30mm aluminum tubing with heavy duty internal spigot connectors
- Easy to store and ship
- Quick to set up

- Kit includes: one frame, one dye-sublimated zipper pillowcase graphic, and two wheeled molded OCL storage cases
- Lifetime hardware warranty against manufacturer defects

dimensions:

Hardware	Graphic
Assembled 20' unit: 227.8740"w x 92.4914"h x 17.7165"d Approximate weight (includes graphic): 74.81 lbs / 34 kgs Assembled 10' unit: 116.693"w x 92.4914"h"h x 17.7165"d Approximate weight (includes graphic): 36 lbs / 16.3 kgs	Refer to related graphic template for more information. Visit: www.exhibitors-handbook.com/graphic-templates
Shipping	
Shipping dimensions: 2 OCL cases: 19"l x 19"w x 56"h 483mm(l) x 483mm(w) x 1422mm(h) Approximate shipping weight (with case): 116.81 lbs / 53 kgs	

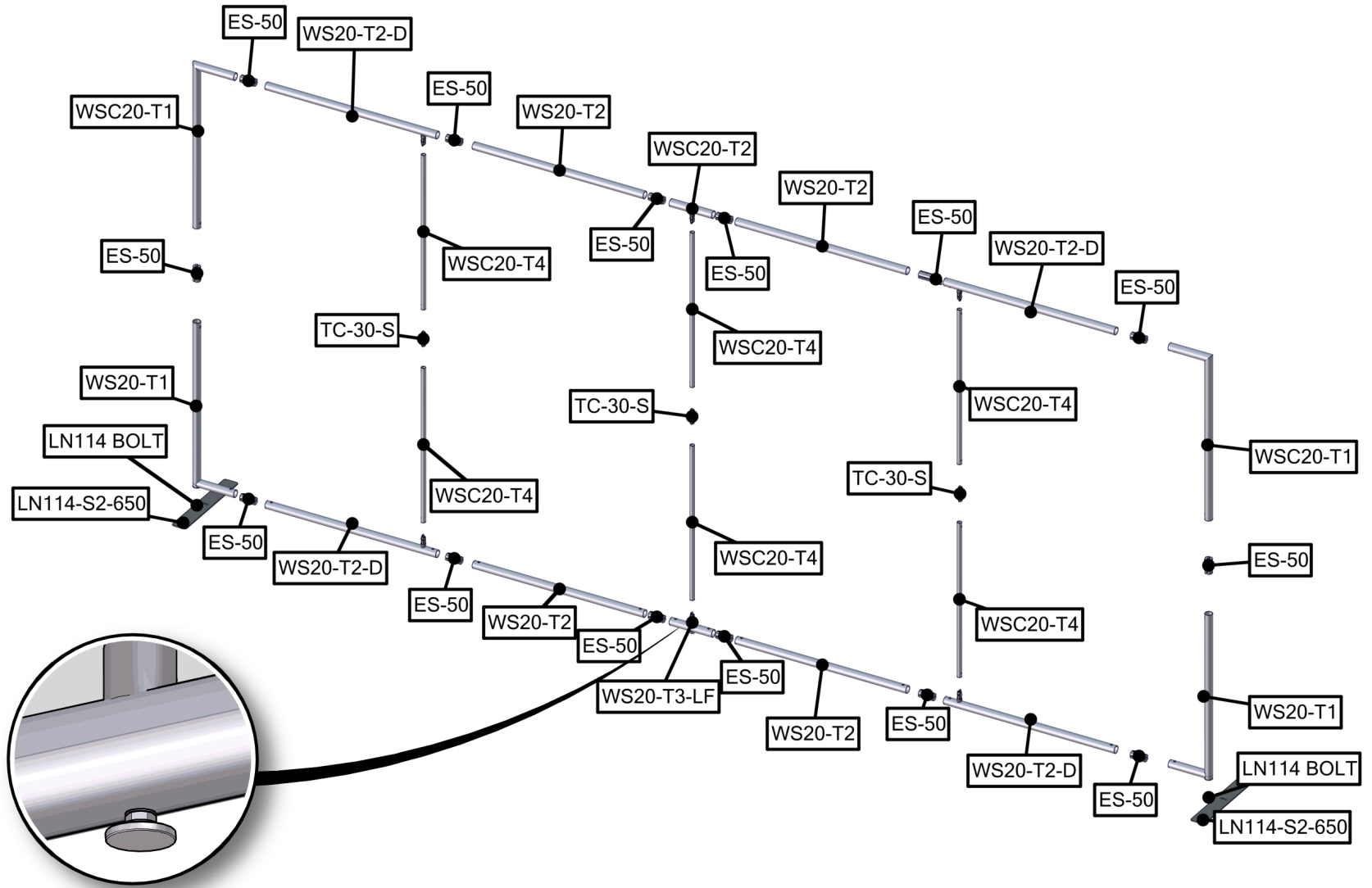## additional information:

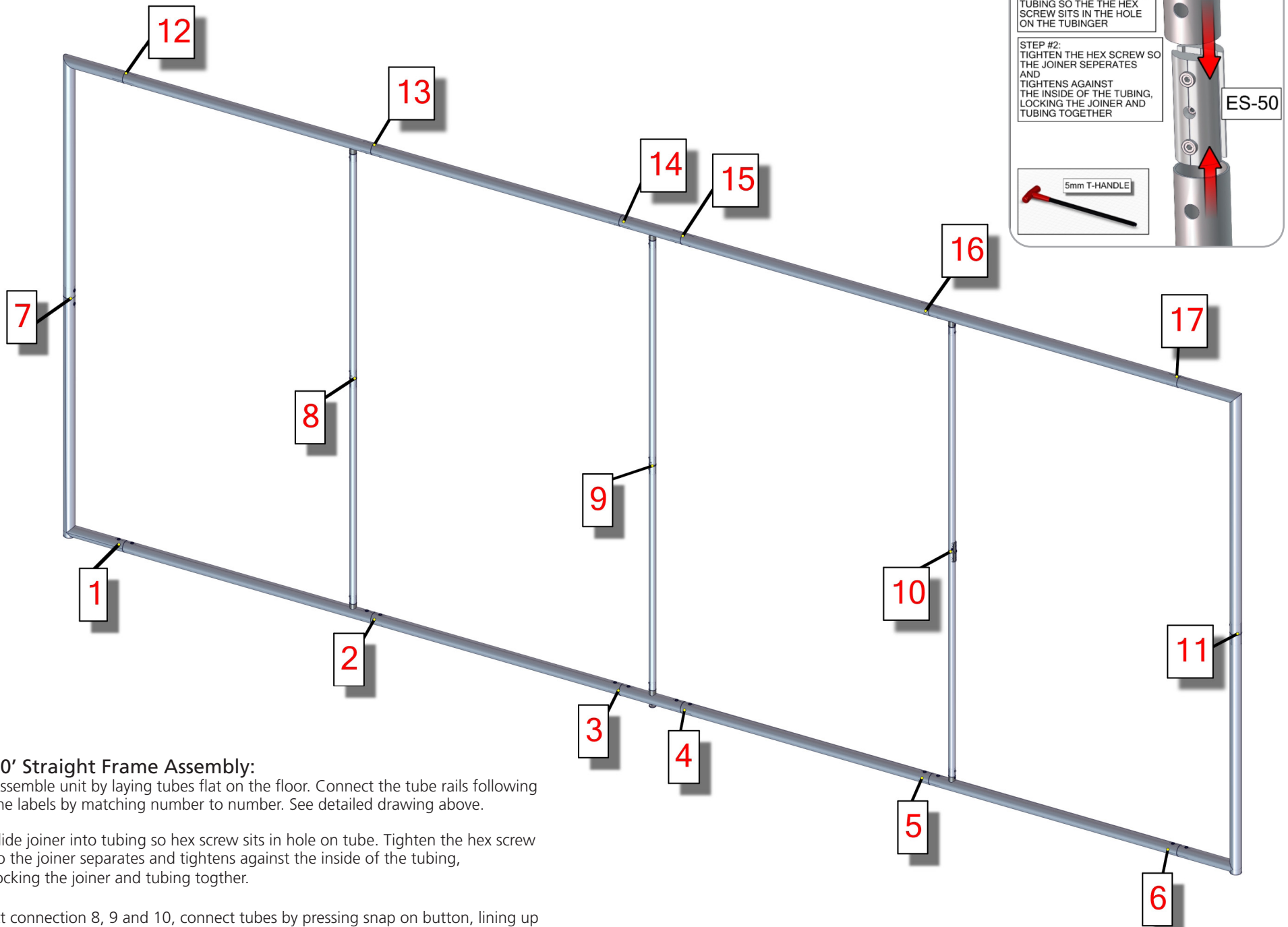|	
Graphic material: Dye-sublimated zipper pillowcase fabric *10' graphic is an additional purchase	Optional accessories: Lumina 8-50 watt halogen lighting, literature pocket, stand-off literature rack, stand-off graphic shelf, graphic header, larger freight cases

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

05/11/16

Parts Included		
Part Label	Qty	Part Code
EXPANDING SPIGOT FOR 50MM TUBE	x14	ES-50
20' FABRIC GRAPHIC	x1	WS20-01-G
LN114 BOLT	x2	LN114 BOLT
650MM LONG LN114-S2 STEEL BASE PLATE	x2	LN114-S2-650
INLINE CONNECTOR FOR 30MM TUBING	x2	TC-30-S
300MM X 50MM TUBE WITH LEVELING FOOT	x1	WS20-T3-LF
CORNER TUBE WITH M10 INSERT	x2	WS20-T1
1210MM X 50MM TUBE	x4	WS20-T2
1210MM X 50MM TUBE SECTION WITH PART D	x4	WS20-T2-D
1093MM X 30MM TUBE	x6	WSC20-T4

STEP #1:
SLIDE THE JOINER INTO THE TUBING SO THE THE HEX SCREW SITS IN THE HOLE ON THE TUBINGER

STEP #2:
TIGHTEN THE HEX SCREW SO THE JOINER SEPERATES AND TIGHTENS AGAINST THE INSIDE OF THE TUBING, LOCKING THE JOINER AND TUBING TOGETHER
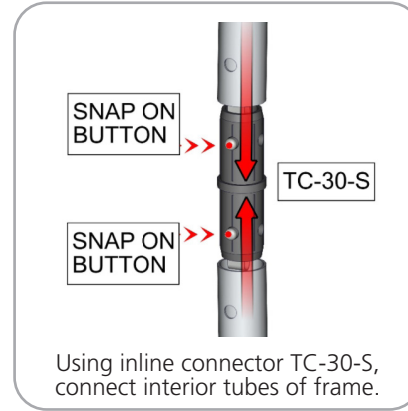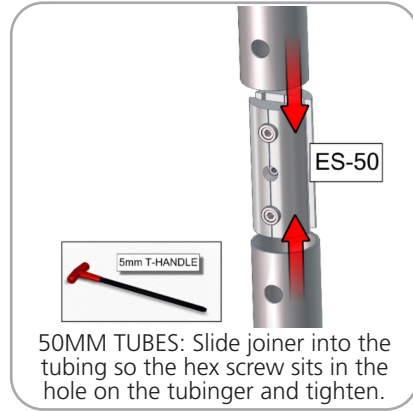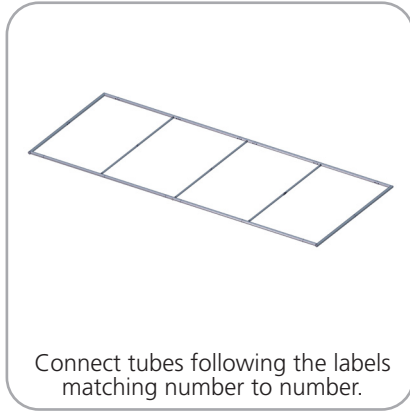
ES-50

5mm T-HANDLE

20' Straight Frame Assembly:

Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number. See detailed drawing above.
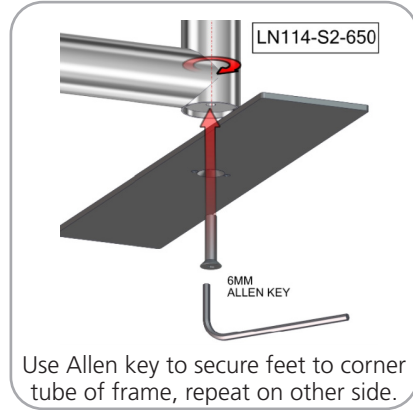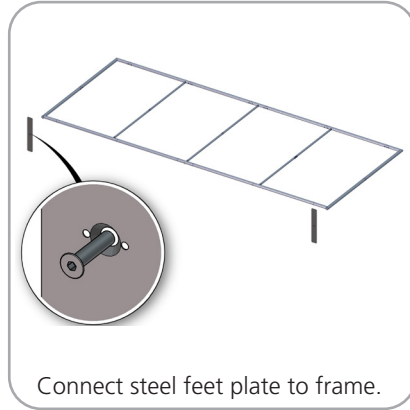
Slide joiner into tubing so hex screw sits in hole on tube. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing togther.

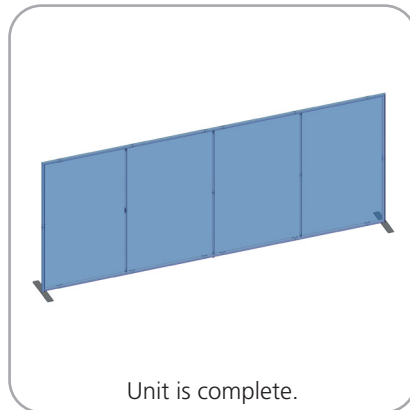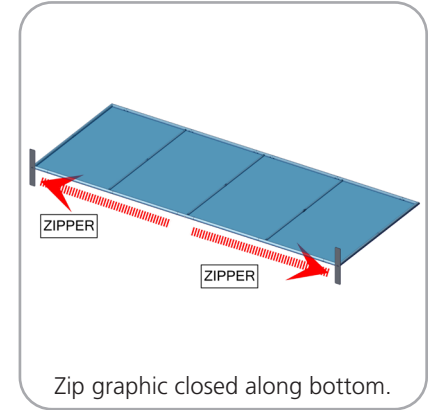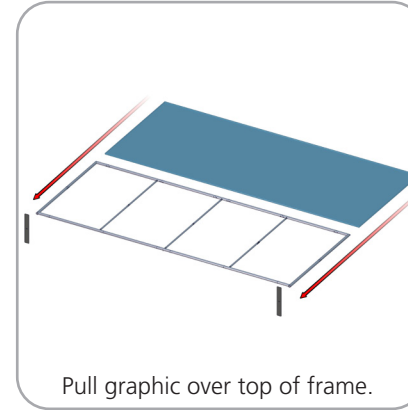At connection 8, 9 and 10, connect tubes by pressing snap on button, lining up holes and securing button in hole.

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STEP 1: ASSEMBLE FRAME

Connect tubes following the labels matching number to number.

ES-50

5mm T-HANDLE

50MM TUBES: Slide joiner into the tubing so the hex screw sits in the hole on the tubinger and tighten.

SNAP ON BUTTON

SNAP ON BUTTON

TC-30-S

Using inline connector TC-30-S, connect interior tubes of frame.

SNAP ON BUTTON

TC-30-D

Interior tubes of frame connect to top/bottom with TC-30-D by pressing snap on button.

STEP 2: ATTACH FEET

Connect steel feet plate to frame.

LN114-S2-650

6MM ALLEN KEY

Use Allen key to secure feet to corner tube of frame, repeat on other side.

STEP 3: ATTACH GRAPHIC

Pull graphic over top of frame.

ZIPPER

ZIPPER

Zip graphic closed along bottom.

Unit is complete.

Parts Included		
Part Label	Qty	Part Code
EXPANDING SPIGOT FOR 50MM TUBE	x8	ES-50
650MM LONG LN114-S2 STEEL BASE PLATE	x2	LN114-S2-650
TC-30-S ASSEMBLY	x1	TC-30-S
1210MM X 50MM TUBE	x2	WS20-T2-H
CORNER TUBE WITH M10 INSERT	x2	WS20-T1
1136MM X 50MM TUBE	x2	WS20-T4
50MM CORNER TUBE	x2	WSC20-T1
1093MM X 30MM TUBE	x2	WSC20-T4

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WS20-T4 TUBE QTY 2

TO RECONFIGURE WS20 TO 116"W FRAME

1136MM

116"W FRAME

116"W FRAME
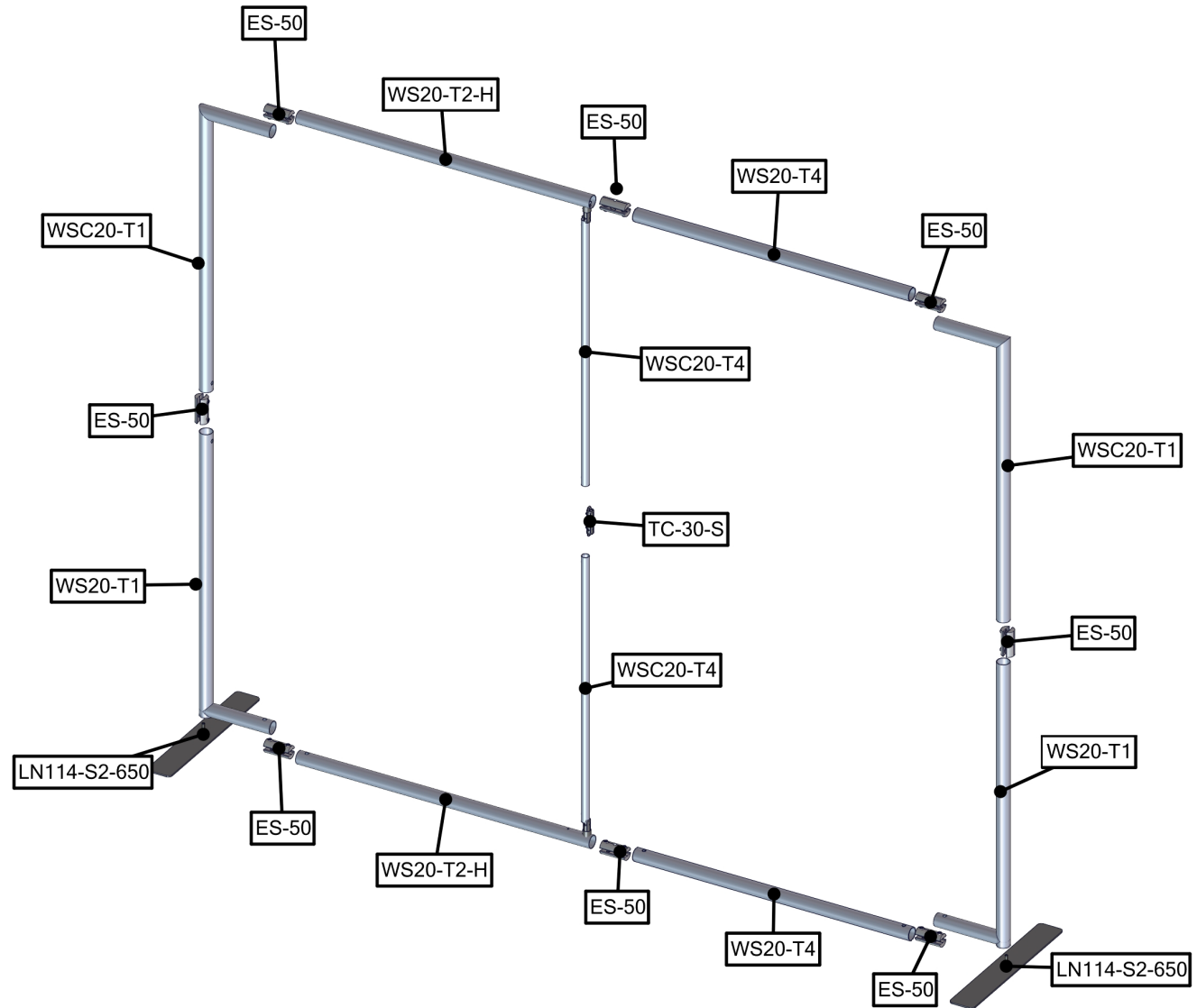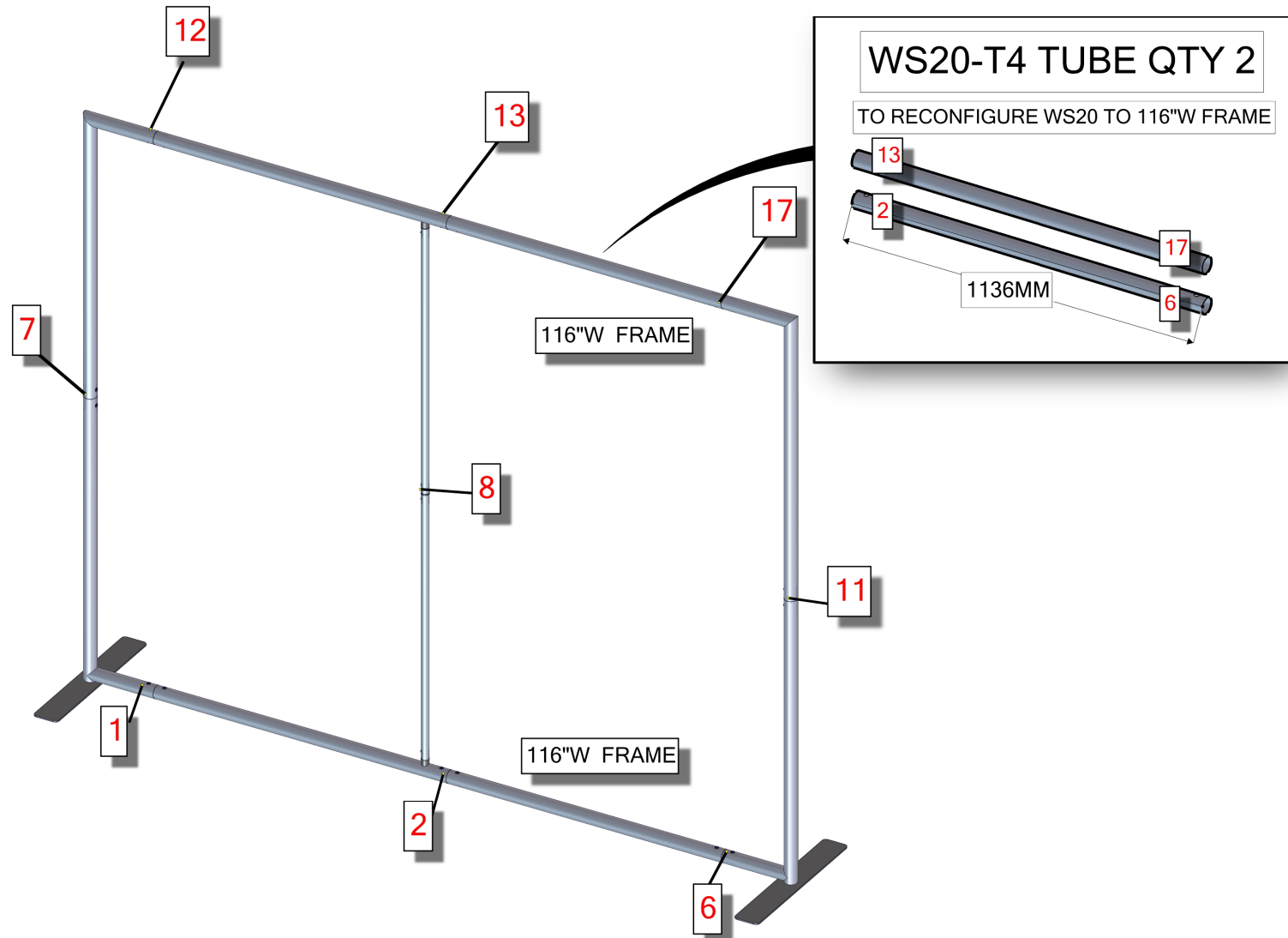
Reconfigurable 10' Straight Frame Assembly:

Assemble unit by laying tubes flat on the floor. Connect the tube rails following the labels by matching number to number. See detailed drawing above.

Slide joiner into tubing so hex screw sits in hole on tube. Tighten the hex screw so the joiner separates and tightens against the inside of the tubing, locking the joiner and tubing togther.
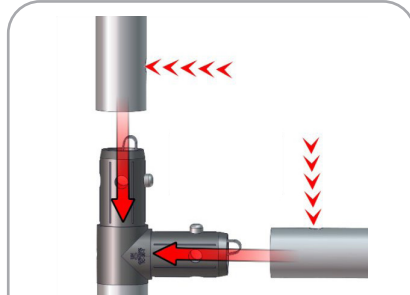
At connection 8, 9 and 10, connect tubes by pressing snap on button, lining up holes and securing button in hole.

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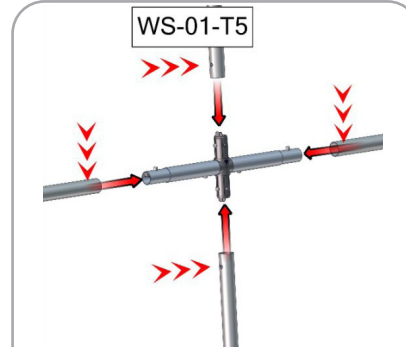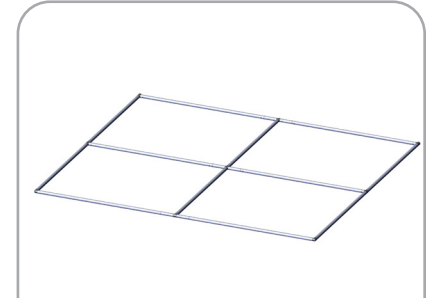## RECONFIGURABLE 10' ASSEMBLY:

STEP 1: ASSEMBLE FRAME
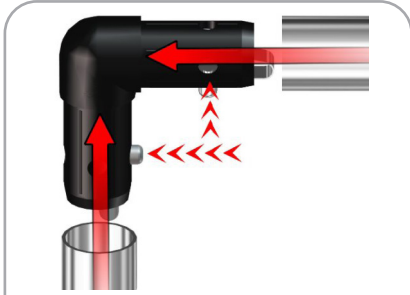
Assemble frame corners using TC-30-90. Label codes will be on backside of tube. It is best to assemble frame laying flat.

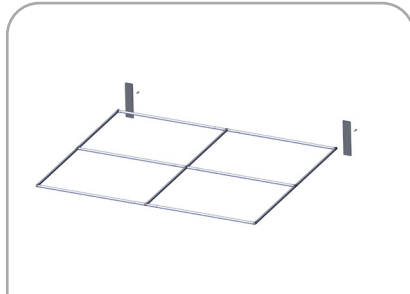Connect sides of frame by lining up holes with snap buttons.

WS-01-T5
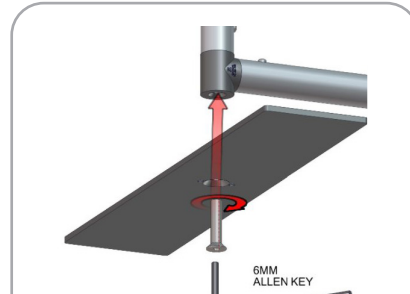
Use WS-01-T5 to connect frame in the middle; snap on button.
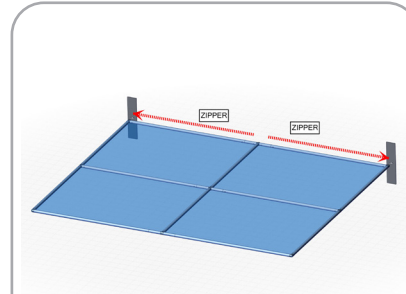

Frame is complete.

STEP 2: ATTACH FEET

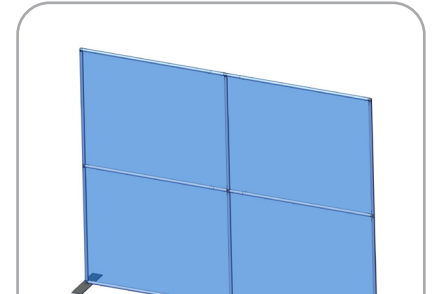Once frame is connected attach feet. It is best to assemble with frame still laying flat.

6MM ALLEN KEY

Using provided allen key, secure feet to bottom of frame by screwing bolt.

STEP 3: ATTACH GRAPHIC

ZIPPER   ZIPPER

Slide graphic over top end of frame. Zip fabric closed on bottom.

Stand unit upright.